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## Product Formulation Statement

Product Name: Individually Wrapped Whole Grain 6-inch Bosco Stick  
Manufacturer: Bosco's Pizza Co.  
Code No.: **702672-1120**

Serving Size One Bosco Stick = 71 grams (2.51 ounces).

**Meat/Meat Alternate:** Weight of equivalent M/MA is = **0.5 ounce** (14.175g).  
This is based on the Ounces per Portion of Creditable Ingredients (Mozzarella cheese) from the Food Buyers Guide (FBG) multiplied times the FBG Yield/Servings per Unit (0.65 ounces x 1 = 0.65 ounces, rounded down to the nearest ¼ ounce = 0.5 ounce).

**Grains:** Does the product meet the Whole Grain-Rich Criteria: Yes  X  No \_\_\_\_\_

Does the product contain non-creditable grains: Yes  X  No \_\_\_ How many grams:  0.488  (Products with more than 0.24 oz. equivalent or 3.99 grams for Groups A-G and 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.)

The product description in Food Buying Guide is: **Pizza Crust (Group B), and Mozzarella Cheese.**

The **whole grain** contribution of this product is 51% of the flour (15.458g). The remaining 49 % of the flour is enriched. There is 30.309g of creditable grain in this product.

The portion size of the Product as Purchased divided by the weight of oz. eq. as listed in SP 30-2012 = **1.75 ounces** (30.309g ÷ 16g ounce equivalent = 1.894 ounces, rounded down to the nearest ¼ ounce = 1.75 ounces).

I further certify that all the above information is true and correct, and that a  2.51  ounce portion of this product (ready for serving) provides  0.5  ounce equivalent of M/MA, and  1.75  ounce equivalent grains. Records are available to support the information above. This product analysis supersedes all previously issued documents.

  
Signature

Food Safety Specialist  
Title

Michael Nagle  
Printed Name

August 20, 2014  
Date

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**Product 702672-1120**  
**6" Individually Wrapped**  
**Whole Grain Cheese Bosco Stick**

<b>Nutrition Facts</b>	
Serving Size 1 Bread Stick (71g)	
Servings Per Container 1	
<b>Amount Per Serving</b>	
<b>Calories</b> 190	Calories from Fat 50
% Daily Value*	
<b>Total Fat</b> 6g	<b>9%</b>
Saturated Fat 2g	<b>10%</b>
Trans Fat 0g	
<b>Cholesterol</b> 10mg	<b>3%</b>
<b>Sodium</b> 220mg	<b>9%</b>
<b>Total Carbohydrate</b> 25g	<b>8%</b>
Dietary Fiber 2g	<b>8%</b>
Sugars 3g	
<b>Protein</b> 9g	
Vitamin A 4%	• Vitamin C 0%
Calcium 15%	• Iron 8%
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
	Calories: 2,000    2,500
Total Fat	Less than 65g    80g
Saturated Fat	Less than 20g    25g
Cholesterol	Less than 300mg    300mg
Sodium	Less than 2,400mg    2,400mg
Total Carbohydrate	300g    375g
Dietary Fiber	25g    30g
Calories per gram:	
Fat 9 • Carbohydrate 4 • Protein 4	

**INGREDIENTS:**

**CRUST:** FLOUR BLEND [WHOLE-WHEAT FLOUR, ENRICHED FLOUR (WHEAT FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, ENZYME, FOLIC ACID)], WATER, BROWN SUGAR, SUGAR, CORN OIL, DOUGH CONDITIONER (SOYBEAN OIL, MONO AND DIGLYCERIDES, SOY FLAKES), SALT, VITAL WHEAT GLUTEN, YEAST, L-CYSTEINE. **CHEESES:** MOZZARELLA CHEESE (PASTEURIZED PART SKIM MILK, CHEESE CULTURES, SALT, ENZYMES). REDUCED FAT/REDUCED SODIUM MOZZARELLA CHEESE (PASTEURIZED PART SKIM MILK, NONFAT MILK, MODIFIED CORN STARCH\*, CHEESE CULTURE, SALT, POTASSIUM CHLORIDE\*, NATURAL FLAVORS\*, ANNATTO (COLOR), VITAMIN A PALMITATE, ENZYMES), \*INGREDIENTS NOT IN REGULAR MOZZARELLA CHEESE.

**CONTAINS: MILK, WHEAT.**

**INDIVIDUAL STICK NET WEIGHT 2.51 OZ. (71 G)**  
**CASE NET WEIGHT 11.3 LBS. (5.1 KG)**  
**72 PACK**

Previously handled frozen for your protection.  
 Refreeze or keep refrigerated.

This Product contributes 0.5 ounce per serving of equivalent Meat/meat alternate, and 1.75 ounce equivalent grain towards the meal pattern.\*

\*Based on the Ounce Equivalent of 16 grams of grain.

**Heating Instructions**

**Conventional Oven**

1. Preheat oven to 350° F.
2. Place wrapped Bosco Stick breadstick on a baking sheet.
3. For a crisper crust open one end of wrapper before baking.
4. **THAWED:** 9-10 minutes. **FROZEN:** 16-17 minutes.
5. Let stand 2 minutes before serving.

**CAUTION: FILLING MAY BE HOT!**

**Warmer Instructions**

1. Avoid placing Bosco Stickbreadsticks directly on a heated shelf. Best if placed on a baking rack that is slightly elevated from the hot shelf.
2. For best quality results open wrapper and hold in a warmer for a maximum of 2 hours.
3. Maximum hold time with wrapper closed is 1 hour.

Individually wrapped Bosco Stick breadsticks have 8 days shelf life when refrigerated.  
 Oven temperatures may vary. Adjust baking time and/or temperature as necessary.

**Microwave Oven**








1. Open one end of wrapper.
2. Microwave high
3. **THAWED:** 25 seconds. **FROZEN:** 45 seconds.
4. Let stand 2 minutes before serving.

**CAUTION: FILLING MAY BE HOT!**


Approved By: , Date: August 8, 2014

Michael Nagle, M.S., Food Safety Specialist

Information is derived by calculation based on available data.

<p>6" Individually Wrapped Whole Grain Cheese Bosco Stick 72 Pack</p>	<p>6" Individually Wrapped Whole Grain Cheese Bosco Stick 72 Pack</p>	<p>MFG. DATE</p>  <p>6" Bosco Stick Filled with cheese 72 Pack</p> <p>KEEP FROZEN NET WT. 11.3 lbs. (5.1 Kg)</p>	<p>Item # 702672-1120</p>  <p>1 07 21931 00076 1</p>
<p>HEATING INSTRUCTIONS</p> <p>Healthy from the way.</p> <p>Microwave</p> <ol style="list-style-type: none"> <li>Remove the wrapper.</li> <li>Place in microwave.</li> <li>Let stand 2 minutes before eating.</li> <li>Let stand 2 minutes before eating.</li> </ol> <p>ShareLife</p> <p>Open temperature every way. Adjust baking time and/or temperature if necessary.</p>	<p>Conventional Oven</p> <ol style="list-style-type: none"> <li>Preheat oven to 350° F.</li> <li>Place wrapped Bosco Stick in oven on a baking sheet.</li> <li>Bake for 12-15 minutes.</li> <li>Let stand 2 minutes before eating.</li> <li>Let stand 2 minutes before eating.</li> </ol> <p>Warmer Instructions</p> <ul style="list-style-type: none"> <li>Preheat warmer to 175° F.</li> <li>Place Bosco Stick in warmer on a heated rack.</li> <li>Warm for 10-12 minutes.</li> <li>Let stand 2 minutes before eating.</li> <li>Let stand 2 minutes before eating.</li> </ul> <p>www.boscospizza.com Bosco's Pizza Co. • 25000 Guemther Rd. • Warren, Michigan 48091 313-759-0100</p>	<p>Item # 702672-1120</p>  <p>1 07 21931 00076 1</p>	<p>Item # 702672-1120</p>  <p>1 07 21931 00076 1</p> 
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# Printing Specification

Client: <b>Bosco's</b>	Date Printed: <b>10/31/2014</b>	Printing Spec: <b>1C 4P</b>	Color 1: <b>90 Black</b>	Color 3:
Cust ID: <b>702672</b>	Revision Date: <b>2014-10-30</b>	Print Plate#: <b>58061</b>	Color 2:	Color 4:
Artwork for: _____	Artios File Name: <b>MBC117423A.ARD</b>	Date: <b>10/31/14</b> <input type="checkbox"/> w / Changes	Success thru Service <b>MichiganBox</b> Company	
Customer / MBC Approval: _____			7° Advantage™	