



**Product Specification Sheet**  
**Revision: 0001 Revision Date: 05/21/2014**

**46025-75012-00**

85/2.9 oz Cinnamon Glazed Whole Grain French Toast Stick, CN, Table Ready, PHE

**Product Description**

Cinnamon Glazed Whole Grain French Toast Sticks, CN (46025-75012-00) is a bread product which has been sliced into 4" x 1.4" x 0.7" stick that are battered with an egg mixture, fully cooked, iced with cinnamon glaze, and finally frozen. The texture of this product is a springy, tender slightly chewy bite characteristic of french toast. All product specifications will be met and no foreign material will be present. This product shall comply with all applicable regulations promulgated under the Federal Food, Drug & Cosmetic Act and applicable to state statutes and regulations.

**Ingredient Listing**

**EGG BATTER:** Whole Eggs, Whey (milk), Sugar. Contains 2% or Less of the Following: Salt, Natural Vanilla flavor (water, alcohol, propylene glycol, invert syrup, natural flavors, vanilla extract and caramel color), Xanthan Gum, Citric Acid.

**BREAD:** Whole Wheat Flour, Water, Wheat Gluten, Sugar, Yeast, Soybean Oil, Salt, Ethoxylated Mono-and Diglycerides, Calcium Propionate (preservative), Calcium Sulfate, Monocalcium Phosphate, Corn Starch, Soy Lecithin, Potassium Iodate.

**CINNAMON GLAZE:** Soybean Oil, Sugar, Cinnamon, Vegetable Mono and Diglycerides, Salt, Natural Flavors, Beta Carotene (color), Vitamin A Palmitate.

**Physical Specifications**

<b>Description</b>	<b>Specifications</b>
Aroma	Clean egg with a slight cinnamon odor. Free of any spoilage or other off odors.
Color	Lightly browned, 2-5
Dimensions	Slice Length: 4" Range: 3.75" - 4.25" Slice Width: 1.4" Range: 1.15" - 1.65" Thickness: 0.7" Range: 0.575" - 0.825"
Flavor	Fresh, clean and appealing taste, including egg, vanilla and cinnamon flavor. Free of off flavors.
Foreign Material	None
Frozen Finished Label Weight	82.214 grams +/- 6 grams (for a 3 stick serving)
Metal Detection	For ferrous, non-ferrous and stainless steel metal detection capability. 2.00 mm for curds, squares, rounds and fully cooked refrigerated bags. 3.00 mm for omelets and french toast
Texture	Springy, tender bite, slightly chewy.

## **Microbiological Specifications**

<b>Description</b>	<b>Specifications</b>
Salmonella	Negative/100 g
SPC	<10,000 cfu/g
L. monocytogenes	Negative/50 g
E. coli	<10 cfu/g
Coliforms	<10 cfu/g
Coagulase (+) Staph	<10 cfu/g

## **Packaging Requirements**

### **General Information**

<b>Description</b>	<b>Specifications</b>
Case Dimension	20.000" x 12.000" x 10.500"
Product Count per Case	85
Case/Cubic Feet	1.460
Cases/Pallet	56
Cases/Layer	8
Gross Product Case Weight/Lbs (w/o pallet)	16.893
Net Product Weight/Lbs	15.406
Gross Product Case Weight/Lbs (w/pallet)	17.875

### **Plant Specific**

<b>Description</b>	<b>Value</b>	<b>Description</b>	<b>Value</b>
<b>Papetti's of Iowa</b>			
Box, Unprinted, Glazed, FT Sticks	609504		
box dimension	20.000x12.000x10.500		
Bag, 23 x 14 x 36 French Toast Stick	607054		
Label, Table Ready, Blank 4 x 10 (750)	610207		
Tape, Large, Intertape (3000)	607137		
Chip Board 40 x 48 18 PT.	604353		
box dimension	0.000x0.000x0.000		

See Pallet Layout Report for pallet configuration.

**Code Dating:**

USE BY 04 APR 09 08:37 2 LOT 0001K

1. USE BY 04 APR 09 = Use By Date (Day/Month/Year)

2. 08:37 = Time

3. 2=Line (Optional)

4. LOT0001K = LOT Year, 1st day of the year; Facility Code

Plant/Facility Code: 1610/A, 1349/N, 1028/J New Jersey; 1455/G, 01016/F Gaylord; 1127/L Lenox; 420/W Wakefield; 22/M Winnipeg; 1616/K Klingerstown

**Transportation & Storage:**

1. Trucks carrying this product will be loaded and transported in a sanitary manner following all requirements stated in this specification.
2. Product will be transported and stored at a temperature of 0°F (-17.7°C) or below with the actual temperature not to exceed 10°F.
3. Once thawed, product shall be stored at or below 38°F.

**Shelf Life Statement:**

Shelf Life of this product is 12 months from the packaging date provided it is kept frozen and 7 days refrigerated. Do not refreeze this product.

**Kosher Statement:**

This product is kosher dairy (OUD) and is produced under O.U. supervision.

**Allergen Assessment:**

This product contains egg, milk, soybean and wheat proteins and is therefore considered allergenic by Michael Foods, Inc. Egg Division.

**Regulatory/Finished Product:**

1. Product must meet all defined specifications and functionality requirements throughout the declared frozen shelf life.
2. All product is produced under a routine quality inspection in accordance with good manufacturing practices.
3. Manufactured under USDA regulations.
4. Each 2.90 oz .serving (3 sticks, 0.967 oz.) of Cinnamon Glazed Whole Grain French Toast Sticks provides 1.00 oz. equivalent meat alternate and 1.00 oz. Equivalent Grains for the Child Nutrition Meal Pattern Requirements. (Use of this logo and statement authorized by the Food and Nutrition Service, USDA 05-14). CN#090420 (P1127/L)

***\*for Management Approval, see APPROVAL/VERIFICATION DOCUMENT for this document***