



# SGT. PEPPERONI'S SPECIFICATION

ALPHA FOODS CO.

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Waller, TX 77484  
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**Product Code:** SP164RW  
**Product Description:** 16" 51% Whole Grain Rolled Edge - Bake to Rise Pepperoni Pizza,

*[Signature]*  
Kenneth V. Fries, Foodservice Sales

**Equivalences:** Date Signed: June 9, 2015

	Svg Size	M/MA	Oz Eq. Grains	Red / Orange Veg	% WG	WGR	DF/Cs 110244
Based on 8 slices/pizza	6.75 oz	2.0 oz	3.0 oz.	1/8 c.	51.0%	yes	7.88 lbs
Based on 10 slices/pizza	5.40 oz	1.5 oz	2.25 oz.	1/8 c.	51.0%	yes	7.88 lbs


<b>Nutrition Facts</b>	<b>6.75 oz.</b>	<b>5.40 oz.</b>		<b>6.75 oz.</b>	<b>5.40 oz.</b>
Serving Size:.....	191 g	153 g	Saturated Fat:.....	9 g	7 g
Calories:.....	450	360	Trans Fat:.....	0 g	0 g
Calories from fat:.....	170	140	Cholesterol:.....	35 mg	30 mg
Protein:.....	25 g	20 g	Vitamin A:.....	10 % DV	10 % DV
Carbohydrates:.....	47 g	37 g	Vitamin C:.....	10 % DV	10 % DV
Dietary Fiber:.....	4 g	3 g	Calcium:.....	40 % DV	35 % DV
Sugar:.....	8 g	6 g	Iron:.....	15 % DV	10 % DV
Fat:.....	19 g	15 g	Sodium:.....	650 mg	550 mg

**Label Declarations**  
**Allergens:** Milk, Wheat, Soy  
**Ingredient statement:** See Label Below

**Description: Based on 8 slices/pizza**  
Sgt. Pepperoni's Whole Grain Rolled Edge Pepperoni Pizza, 16", Bake to Rise, 51% WG, Whole Grain Rich. (Based on 8 slices/pizza)(6.75 oz). 3.0 oz equivalent grain per serving. White Whole Wheat Flour is 1st ingredient. Fully topped 16" pepperoni pizza, made with 100% real Mozzarella Cheese, from USDA WBSCM Material # 110244 (B077) Mozzarella, whole grain, bake to rise dough, sliced pepperoni, authentic Italian seasoned pizza sauce. 1-8 cut provides 2.0 oz M/MA, 3.0 oz eq. Grain, 1/8 c. red/orange veg.

**Description: Based on 10 slices/pizza**  
Sgt. Pepperoni's Whole Grain Rolled Edge Pepperoni Pizza, 16", Bake to Rise, 51% WG, Whole Grain Rich. (Based on 10 slices/pizza)(5.40 oz). 2.25 oz equivalent grain per serving. White Whole Wheat Flour is 1st ingredient. Fully topped 16" pepperoni pizza, made with 100% real Mozzarella Cheese, from USDA WBSCM Material # 110244 (B077) Mozzarella, whole grain, bake to rise dough, sliced pepperoni, authentic Italian seasoned pizza sauce. 1-10 cut provides 1.5 oz M/MA, 2.25 oz eq. Grain, 1/8 c. red/orange veg.

<b>Quality Control Variables</b>	<b>Portion / Pack</b>
Based on 8 slices/pizza	Pizzas / cs: 9, Size: 6.75 oz, Portions / Cs: 72
Based on 10 slices/pizza	Pizzas / cs: 9, Size: 5.40 oz, Portions / Cs: 90



**SGT. PEPPERONI'S®**  
Superior Quality Pizza  
16" PEPPERONI PIZZA  
with Whole Grain,  
Self Rising Dough  
**SP164RW**  
KEEP FROZEN  
9/54 oz. Pizzas  
Net Wt. 30.38 lbs.  
14351  
  
00833026005373

**SGT. PEPPERONI'S®**  
Superior Quality Pizza  
**16" PEPPERONI PIZZA with Whole Grain, Self Rising Dough**

INGREDIENTS: CRUST: Water, White Whole Wheat Flour, Enriched Flour (enriched flour, niacin, reduced iron, thiamine mononitrate, riboflavin, folic acid, malted barley flour), Soybean Oil, Sugar, Wheat Protein Isolate (wheat gluten, phosphate, lactic acid, sulfite), Yeast, Dough Conditioner (diacetyl tartaric acid ester of mono and diglycerides, wheat gluten, sugar, dextrose, wheat flour, guar gum, active malt flour, calcium pyrophosphate, lecithin, ascorbic acid, azoxystyrene, vital wheat gluten), Dry Honey Powder, Double Acting Baking Powder (sodium acid pyrophosphate, sodium bicarbonate, corn starch, monocalcium phosphate, Vegetable Shortening (palm oil, soy lecithin with citric acid as a preservative), Corn Meal, Orange Juice (Concentrated Orange Juice), L-Cysteine HCl. CHEESE: Low Moisture Part-Skim Mozzarella Cheese (pasteurized part-skim milk, cheese cultures, salt, enzymes), SAUCE: Tomatoes Ground in Puree, Concentrated Crushed Tomatoes, Water, Italian Seasoning (sugar, granulated garlic, salt, oregano, granulated onion, basil, black pepper, red pepper, parsley flakes), Food Starch Modified, PEPPERONI: Pork, Beef, Salt, Spices, Dextrose, Seasoning (oleoresin of paprika, natural spice extractives, BHA, BHT, citric acid), Lactic Acid Starter Culture, Sodium Nitrite. CONTAINS: MILK, WHEAT and SOY.

BAKING INSTRUCTIONS: For best results, COMPLETELY THAW THE PIZZA before baking by placing each pizza on a parchment lined baking tray or pizza screen. For best results, bake on pizza screen. ALLOW 2 HOURS FOR THAWING. Keep pizzas covered while thawing. Preheat oven. For convenience oven rotate pizza halfway through baking time for even baking. Pizza to baked when the cheese is melted and the edge of the crust is golden brown. Oven temperatures and cook times may vary.  
Thawed Pizza: Convection Oven, 425 F 7 to 10 minutes. Conveyor Oven, 400 F 7 to 8 minutes. Frozen Pizza: Conveyor Oven, 425 F 7 to 8 minutes

For Food Safety and Quality, Follow Baking Instructions.  
Cook to internal temperature of 165 degrees F prior to serving.

**SP164RW** INSTITUTIONAL USE ONLY  
9/54 oz. Pizzas  
Net Wt. 30.38 lbs.  
KEEP FROZEN  
  
00833026005373  
  
Manufactured by: Alpha Foods Co. Waller, TX 77484